

2.5" Belt Shown

You may wish to attach the sides of the pouch to the side of the flap to help keep the pouch closed. This looks like what they did on the screen used version.

Top Stitching

Velcro



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Right Pouch Shown Left Pouch Opposite
Sew pouch inside out to hide seams stitching

A



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Attach pattern continuation
piece here

6.50

Velcro Loop



B

5.50



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6.50

Both sides must be left open to accomadate the ammo belt. Top stich opening.

2.75

Belt Loop Section - This section can be adjusted as needed to accomidate your ammo belt.

2.75

Belt Loop
Cross Section
(ref only)

Stiching

Double Row
of Stiching

Belt loop



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1.63

Top Stitching

5.50

Seam Allowance

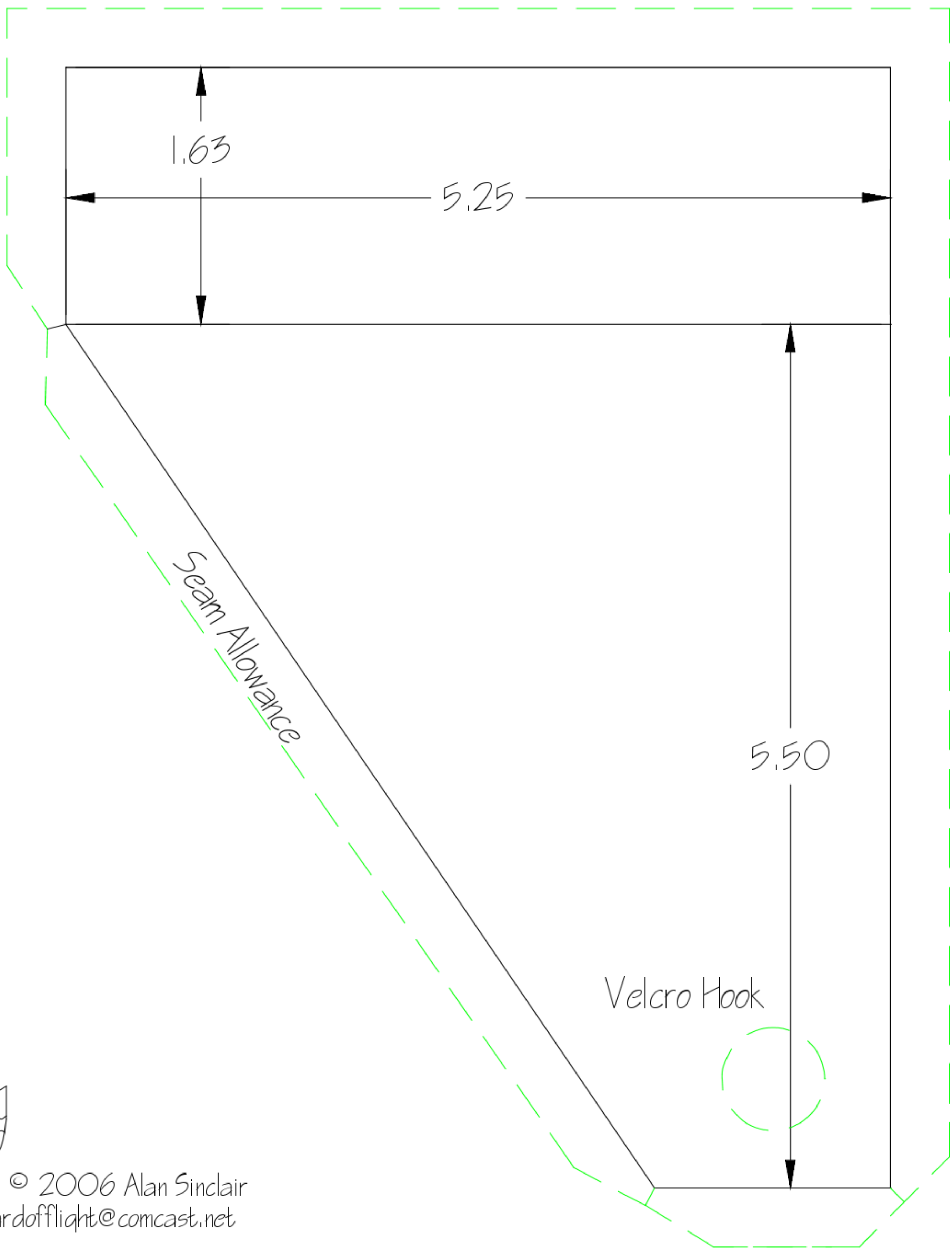
Attach to
Pouch Pattern

A

1.50

B

The main body of the pouch is made from one piece of material. Unfortunately the pattern for the pouch was too large to fit on one page so I needed to break it down in two piece. Cut out the pattern pieces and match up the "A" & "B" and tape the two pattern pieces together in order to complete the pattern.



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I have added about $3/8$ " all the way around to account for the seam allowance (the dashed line).

Sew on Pouch Flap interior before sewing the pouch's side seams. Also sew it inside out leaving top end open. Then turned right side out.